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(74) Agent: HOLLIDAY, Neal Joseph; Lord and Company,
4 Douro Place, West Perth, Perth, Western Australia 6005
(AU).

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(71) Applicant and

(72) Inventor: GODDARD, Earl Fenton [AU/AU]; 38 Camp-
bell Street, Kensington, Perth, Western Australia 6151
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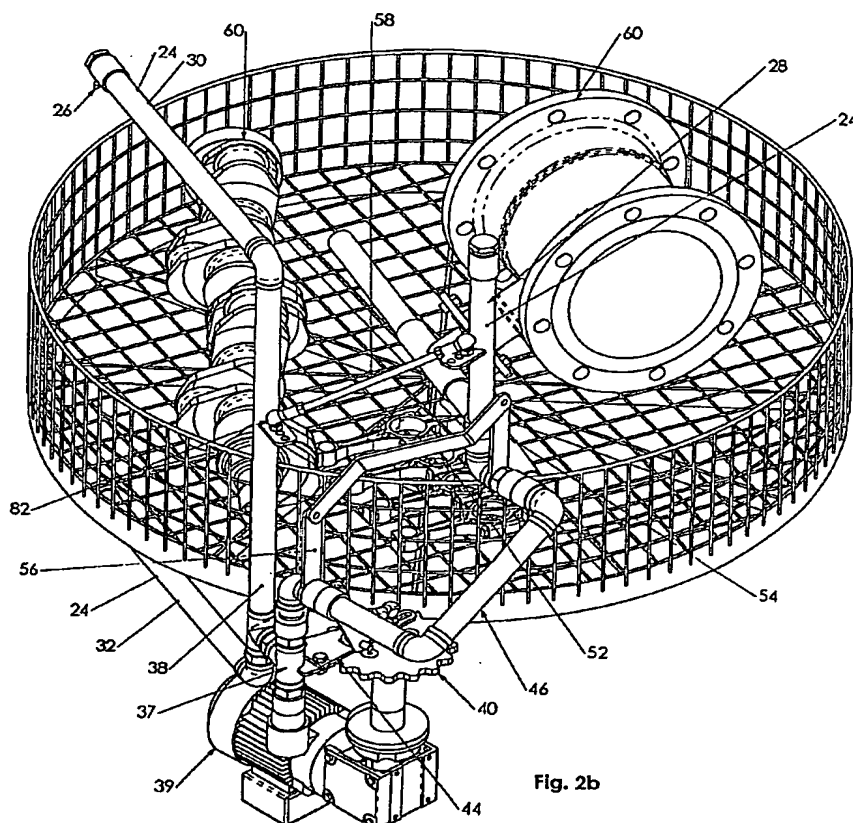


Fig. 2b

(57) Abstract: A parts washer (10) having a cleaning chamber (16) and a receptacle (18) into which parts (60) to be cleaned are placed. The receptacle (18) is rotatably mounted within the cleaning chamber (16) and is rotated by a drive means. One or more spray manifolds (24) are provided, each having a plurality of spray jets (26) arranged to spray cleaning fluid onto the parts (60) in the receptacle. The spray manifolds (24) are moveably mounted within the cleaning chamber (16) and are coupled to the drive means such that the drive means causes reciprocating motion of the spray manifolds (24).

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